



MATHIAS BÄUERLE

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## **Doppelausrichttisch DAT 24** **Double Alignment Table DAT 24**

## **ERSATZTEILKATALOG** **SPARE PARTS CATALOG**

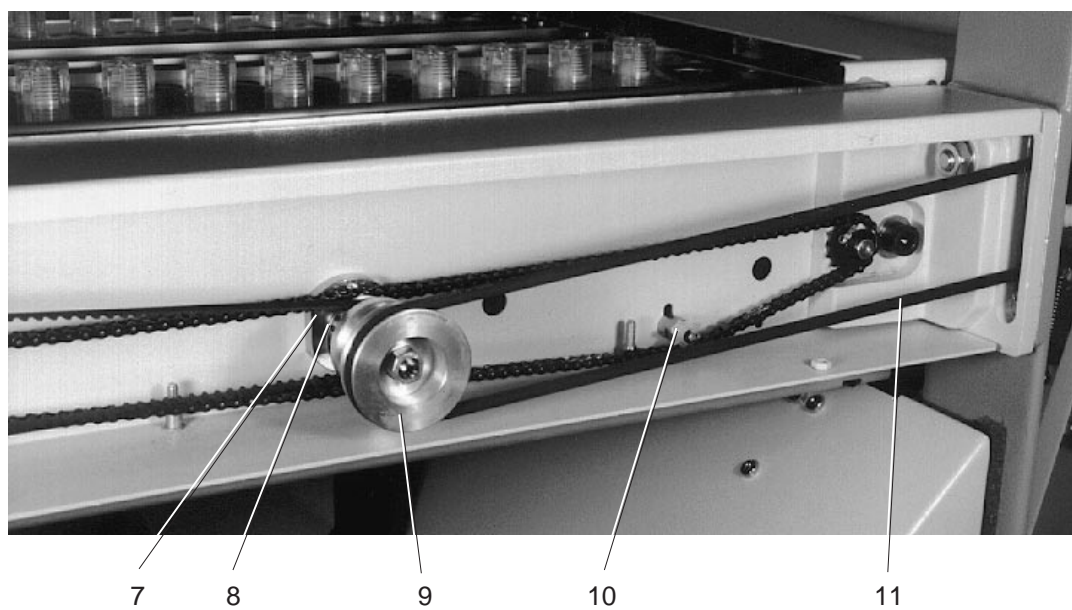
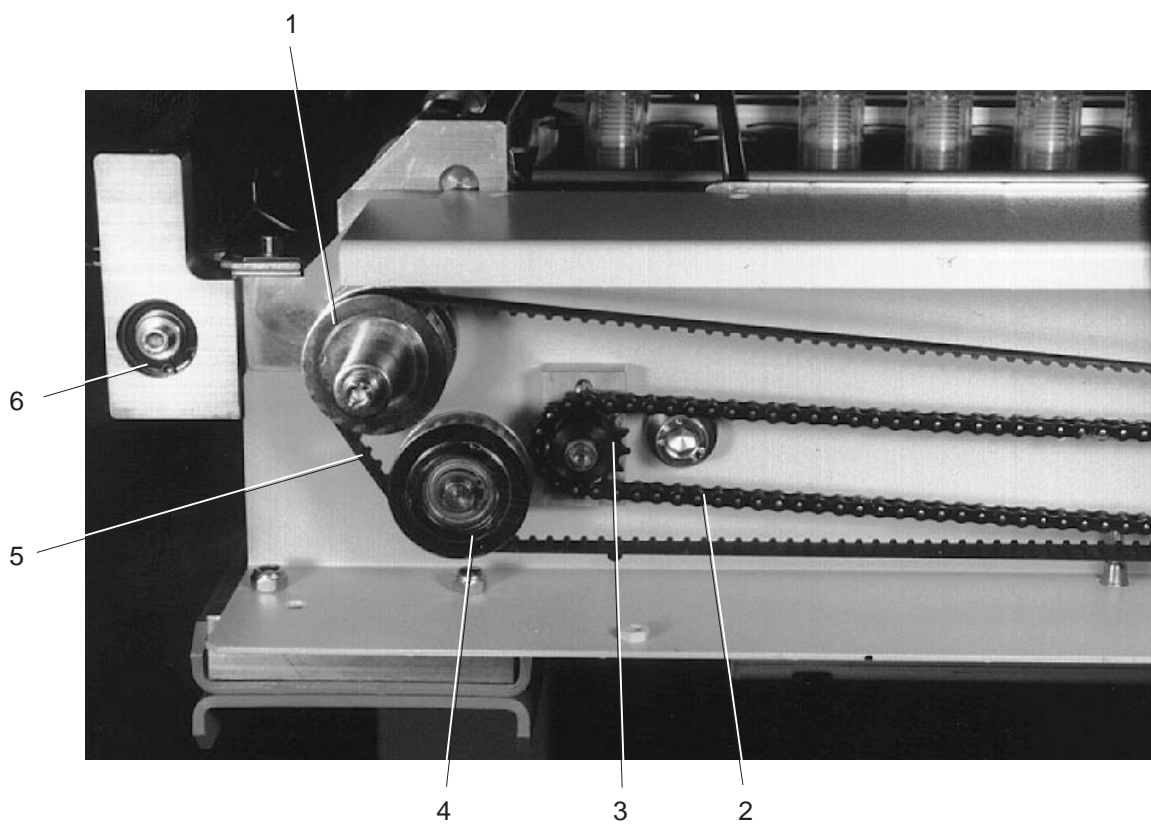
Bearbeitungszeiten des beiliegenden "Notkatalogs MS 45"

29.01.1996: Techn. Dokumentation      Fotos einscannen, bearbeiten, Satz, Layout: 5 Std.

**von 29.01.96 Konstruktion      Teilenummern eintragen**  
**bis 22.02.96**

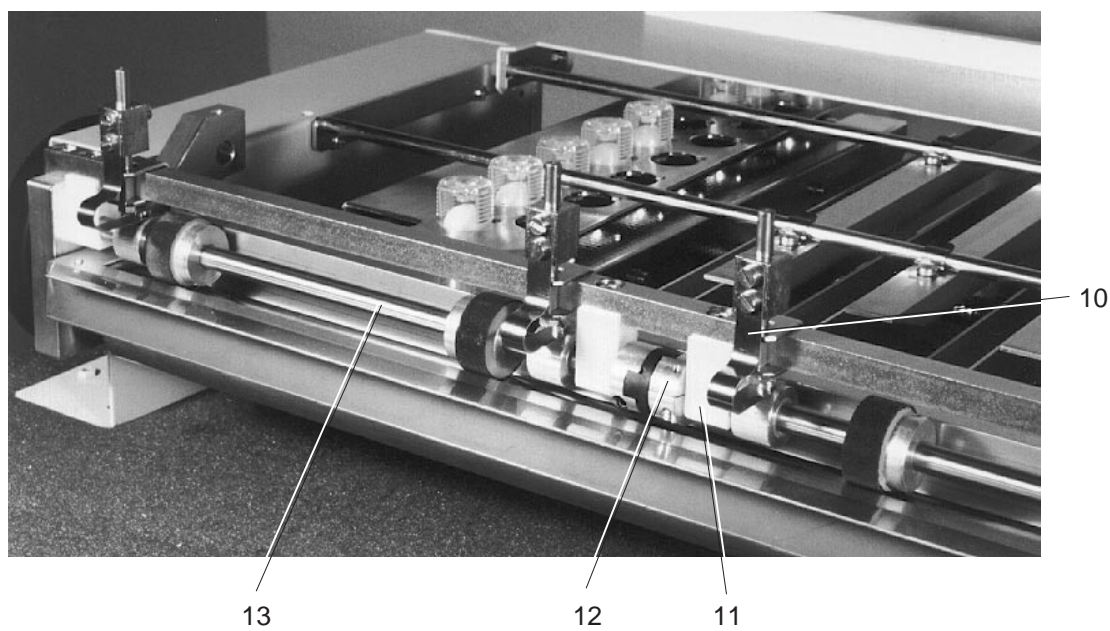
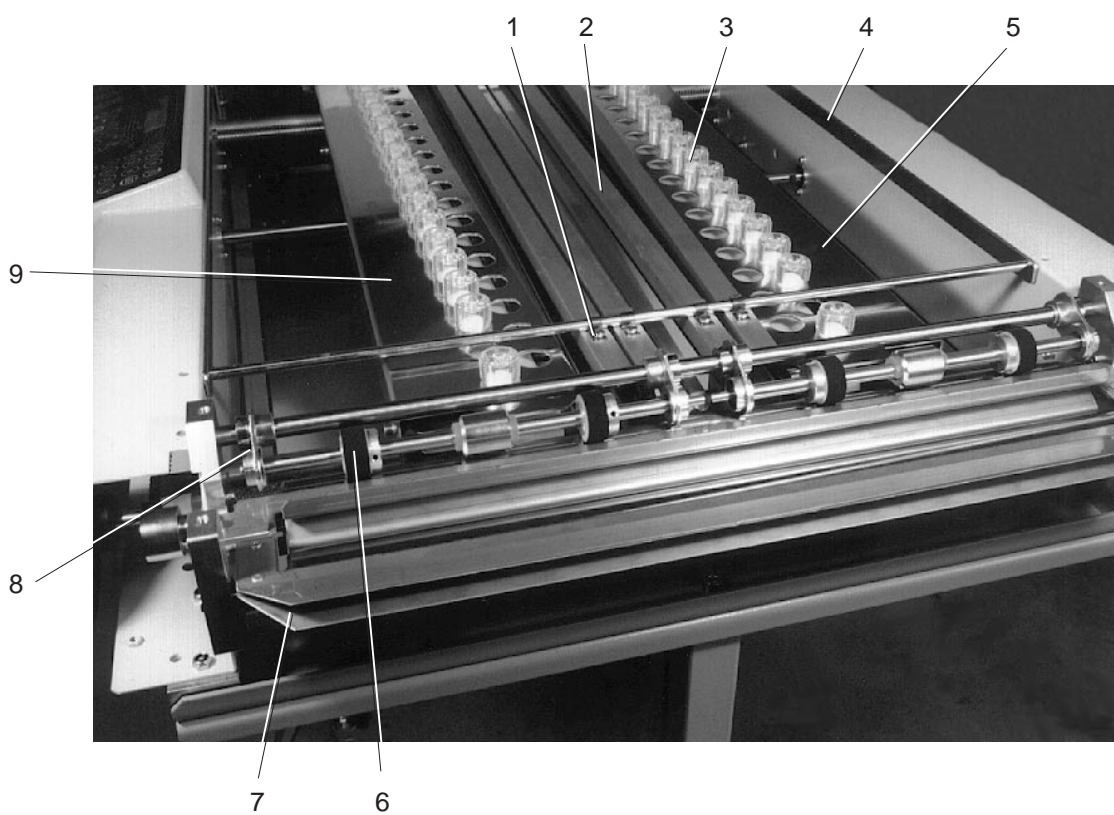
22.02.96      Techn. Dokumentation      Satz fertigstellen, korrigieren, 5 Exempl. : 3,5 Std.

**Teilekatalog  
Parts Catalog**



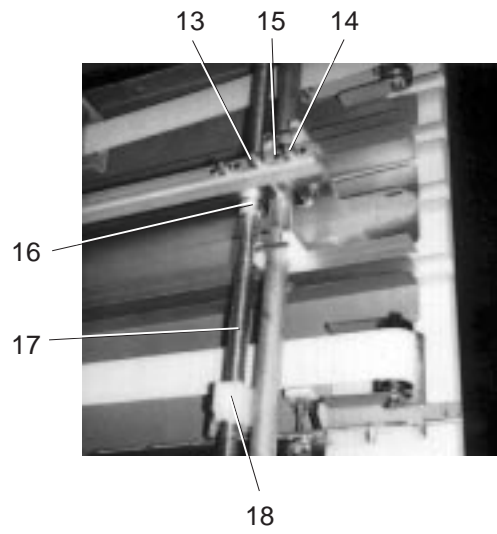
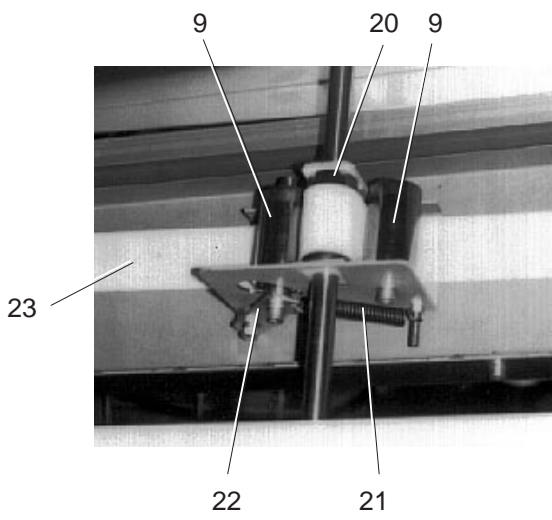
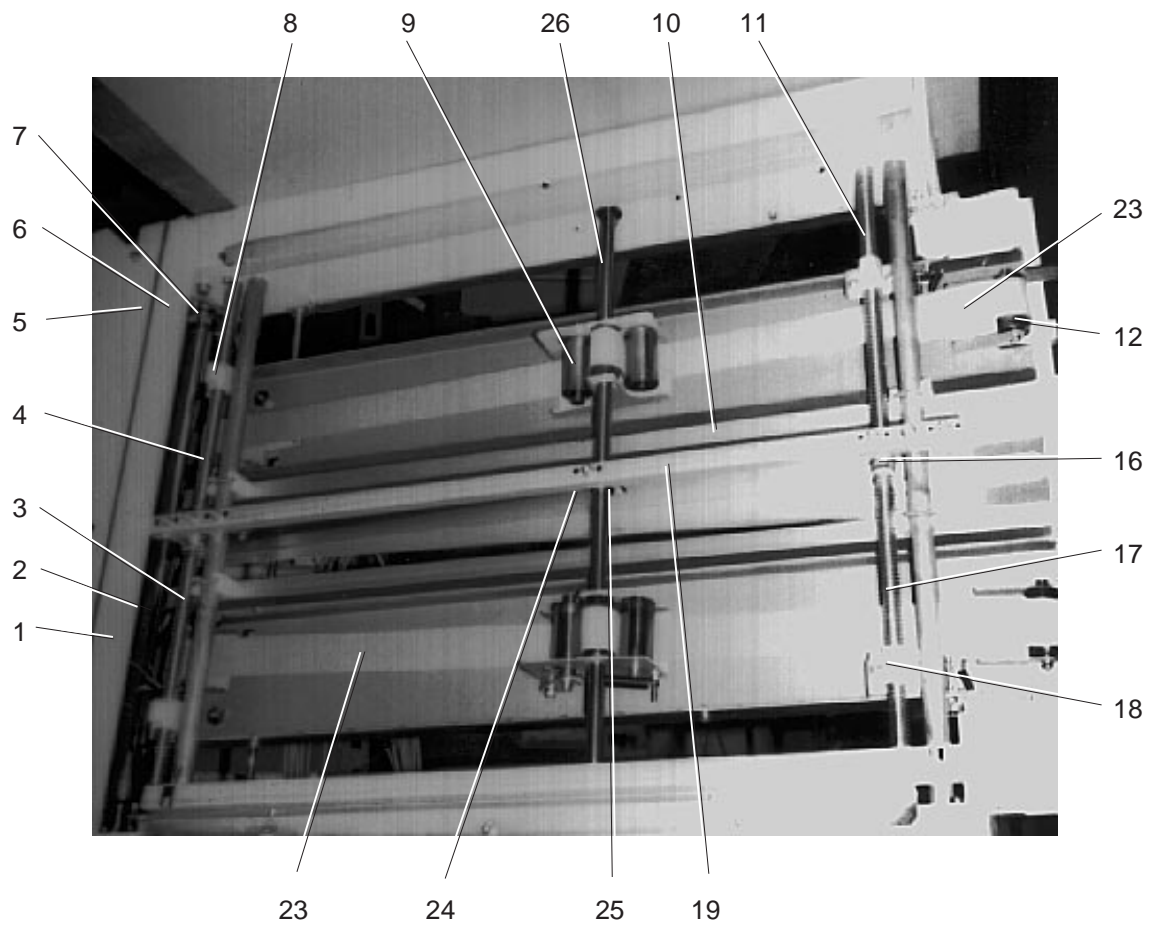
**Gruppe 1 / Group 1**

<b>Pos.</b>	<b>Teile-Nr.</b>	<b>Beschreibung</b>	<b>Qty.</b>
<b>Pos.</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>
1	4.005.237	Zahnriemenscheibe / Timing belt pulley	
2	1.011.045	Rollenkette / Chain	
	1.011.004	Kettenverschluß / Chain lock	
	1.011.006	Doppelglied /	
3	1.013.058	Kettenrad / Sprocket	2
4	2.046.211	Zahnriemenscheibe / Timing belt pulley	
	1.112.030	Rillenkugellager / Bearing	2
5	1.033.121	Zahnriemen / Timing belt	
6	1.112.025	Rillenkugellager / Bearing	
7	2.012.734	Flansch / Flange	
	1.112.025	Rillenkugellager / Bearing	
8	4.005.236	Zahnriemenscheibe / Timing belt pulley	
9	2.012.791	Rundriemenscheibe / Round belt pulley	
10	1.017.048	Kettenrad / Sprocket	
11	1.033.090	Rundriemen / Round belt	



**Gruppe 2 / Group 2**

<b>Pos.</b>	<b>Teile-Nr.</b>	<b>Beschreibung</b>	<b>Qty.</b>
<b>Pos.</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>
1	1.007.099	Klammer / Bracket	8
	1.103.041	Schraube M5x6 DIN 84 / Screw	8
	1.112.003	Skt.Mutter M5 DIN 934 / Hexhd. nut	8
2	2.051.600	Niederhalteschiene / Hold-down rail	4
3	1.017.526	Kugelgehäuse / Ball cage	
4	2.022.491	Leiste / Bar	2
	2.016.989	Distanzachse / Spacer rod	2
5	2.028.231	Kugelhalter / Ball rail	
	4.005.434	Bandauflage / Belt plate	
	4.005.432	Ausrichtschiene / Alignment rail	
6	4.002.556	Transportrolle / Transport roller	8
7	4.005.877	Führungsblech / Lower lip	1
8	4.005.200	Hebel / Lever	4
	1.112.004	Rillenkugellager / Bearing	
	1.059.001	Trockenlager / Bearing	
9	2.028.230	Kugelhalter / Ball rail	
	4.005.435	Bandauflage / Belt plate	
	4.005.433	Ausrichtschiene / Alignment rail	
10	4.006.394	Federelement / Spring assy.	4
	2.001.658	Buchse mit Lager / Bushing with bearing	
	1.007.127	Blattfeder / Leaf spring	
11	1.017.572	Lagerklotz / Bearing block	4
	1.143.068	Zylinderschraube / Cyl. hd. screw	4
12	1.027.501	Kreuzschiebekupplung / Clutch	1
13	2.017.256	Welle / Shaft	2



**Gruppe 3 / Group 3**

<b>Pos.</b>	<b>Teile-Nr.</b>	<b>Beschreibung</b>	<b>Qty.</b>
<b>Pos.</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>
1	2.017.255	Walze / Roller	
2	2.017.265	Walze / Roller	
3	2.017.117	Spindel / Threaded rod	
4	2.017.120	Spindel / Threaded rod	
5	4.005.750	Zahnriemenscheibe / Timing belt pulley	
6	1.033.077	Zahnriemen / Timing belt	
7	4.005.750	Zahnriemenscheibe / Timing belt pulley	
8	1.017.541	Gewindebuchse / Threaded bushing	2
9	4.005.201	Rolle / Roller	4
10	2.051.601	Auflageschiene / Rail	2
11	2.017.120	Spindel / Threaded rod	
12	4.005.202	Rolle / Roller	4
13	1.143.061	Zylinderschraube / Cyl. hd. screw	2
	2.001.457	Buchse / Bushing	2
14	1.143.009	Zylinderschraube / Cyl. hd. screw	5
15	1.150.018	Zylinderstift / Cyl. pin	10
16	2.001.460	Buchse / Bushing	2
	2.001.459	Buchse / Bushing	2
	1.118.004	Gewindestift / Set screw	8
17	2.017.118	Spindel / Threaded rod	
18	1.017.504	Gewindebuchse / Threaded bushing	2
19	2.028.303	Bügel / Bracket	
20	4.005.203	Rolle / Roller	2
21	1.001.032	Zugfeder / Spring	
22	4.004.643	Hebel / Lever	2
23	1.031.122	Flachriemen / Flat belt	2
24	2.051.713	Lagerplatte / Bearing plate	1
25	2.001.563	Buchse / Bushing	1
	1.112.031	Rillenkugellager 6803-2Z DIN 625 / Bearing	1
26	2.017.251	Welle / Shaft	1

## Numerische Teileliste

### Numerical Parts List

Teile-Nr. Part No.	Beschreibung Description	Grp. Grp.	Pos. Pos.
1.001.032	Zugfeder / Spring	3	21
1.007.099	Klammer / Bracket	2	1
1.007.127	Blattfeder / Leaf spring	2	10
1.011.004	Kettenverschluß / chain lock	1	2
1.011.006	Doppelglied /	1	2
1.011.045	Rollenkette / Chain	1	2
1.013.058	Kettenrad / Sprocket	1	3
1.017.048	Kettenrad / Sprocket	1	10
1.017.504	Gewindebuchse / Threded bushing	3	18
1.017.526	Kugelgehäuse / Ball cage	2	3
1.017.541	Gewindebuchse / Threaded bushing	3	8
1.017.572	Lagerklotz / Bearing block	2	11
1.027.501	Kreuzschiebekupplung / Clutch	2	12
1.031.122	Flachriemen / Flat belt	3	23
1.033.077	Zahnriemen / Timing belt	3	6
1.033.090	Rundriemen / Round belt	1	11
1.033.121	Zahnriemen / Timing belt	1	5
1.059.001	Trockenlager / Bearing	2	8
1.103.041	Schraube M5x6 DIN 84 / Screw	2	1
1.112.003	Skt.Mutter M5 DIN 934 / Hexhd. nut	2	1
1.112.004	Rillenkugellager / Bearing	2	8
1.112.025	Rillenkugellager / Bearing	1	6
1.112.025	Rillenkugellager / Bearing	1	7
1.112.030	Rillenkugellager / Bearing	1	4
1.112.031	Rillenkugellager / Bearing	3	25
1.118.004	Gewindestift / Set screw	3	16
1.143.009	Zylinderschraube / Cyl. hd. screw	3	14
1.143.061	Zylinderschraube / Cyl. hd. screw	3	13
1.143.068	Zylinderschraube / Cyl. hd. screw	2	11
1.150.018	Zylinderstift / Cyl. pin	3	15

<b>Teile-Nr.</b> <b>Part No.</b>	<b>Beschreibung</b> <b>Description</b>	<b>Grp.</b> <b>Grp.</b>	<b>Pos.</b> <b>Pos.</b>
2.001.457	Buchse / Bushing	3	13
2.001.459	Buchse / Bushing	3	16
2.001.460	Buchse / Bushing	3	16
2.001.563	Buchse / Bushing	3	25
2.001.659	Buchse mit Lager / Bushing with bearing	2	10
2.012.734	Flansch / Flange	1	7
2.012.791	Rundriemenscheibe / Round belt pulley	1	9
2.016.989	Distanzachse / Spacer rod	2	4
2.017.117	Spindel / Threaded rod	3	3
2.017.118	Spindel / Threaded rod	3	17
2.017.120	Spindel / Threaded rod	3	4
2.017.120	Spindel / Threaded rod	3	11
2.017.251	Welle / Shaft	3	26
2.017.255	Walze / Roller	3	1
2.017.256	Welle / Shaft	2	13
2.017.265	Walze / Roller	3	2
2.022.491	Leiste / Bar	2	4
2.028.230	Kugelhalter / Ball rail	2	9
2.028.231	Kugelhalter / Ball rail	2	5
2.028.303	Bügel / Bracket	3	19
2.046.211	Zahnriemenscheibe / Timing belt pulley	1	4
2.051.600	Niederhalteschiene / Hold-down rail	2	2
2.051.601	Auflageschiene / Rail	3	10
2.051.713	Lagerplatte / Bearing plate	3	24
4.002.556	Transportrolle / Transport roller	2	6
4.004.643	Hebel / Lever	3	22
4.005.200	Hebel / Lever	2	8
4.005.201	Rolle / Roller	3	9
4.005.201	Rolle / Roller	3	19
4.005.202	Rolle / Roller	3	12
4.005.203	Rolle / Roller	3	20
4.005.236	Zahnriemenscheibe / Timing belt pulley	1	8
4.005.237	Zahnriemenscheibe / Timing belt pulley	1	1
4.005.432	Ausrichteschiene / Alignment rail	2	5
4.005.433	Ausrichteschiene / Alignment rail	2	9
4.005.434	Bandauflage / Belt plate	2	5
4.005.435	Bandauflage / Belt plate	2	9
4.005.750	Zahnriemenscheibe / Timing belt pulley	3	5
4.005.750	Zahnriemenscheibe / Timing belt pulley	3	7
4.005.807	Führungsblech / Lower lip	2	7
4.006.394	Federelement / Spring assy.	2	10